

SERIES 142

4 FLUTE STANDARD LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
142-0312	1/32	1/8	3/32	1-1/2
142-0469	3/64	1/8	1/8	1-1/2
142-0625	1/16	1/8	3/16	1-1/2
142-0781	5/64	1/8	1/4	1-1/2
142-0938	3/32	1/8	3/8	1-1/2
142-1094	7/64	1/8	3/8	1-1/2
142-1250	1/8	1/8	1/2	1-1/2
142-1406	9/64	3/16	1/2	2
142-1562	5/32	3/16	1/2	2
142-1719	11/64	3/16	5/8	2
142-1875	3/16	3/16	5/8	2
142-2031	13/64	1/4	5/8	2-1/2
142-2188	7/32	1/4	5/8	2-1/2
142-2344	15/64	1/4	3/4	2-1/2
142-2500	1/4	1/4	3/4	2-1/2
142-2656	17/64	5/16	3/4	2-1/2
142-2812	9/32	5/16	3/4	2-1/2
142-2969	19/64	5/16	13/16	2-1/2
142-3125	5/16	5/16	13/16	2-1/2
142-3281	21/64	3/8	7/8	2-1/2
142-3438	11/32	3/8	7/8	2-1/2
142-3594	23/64	3/8	7/8	2-1/2
142-3750	3/8	3/8	1	2-1/2
142-3906	25/64	7/16	1	2-3/4
142-4062	13/32	7/16	1	2-3/4
142-4219	27/64	7/16	1	2-3/4
142-4375	7/16	7/16	1	2-3/4
142-4531	29/64	1/2	1	3
142-4688	15/32	1/2	1	3
142-4844	31/64	1/2	1	3
142-5000	1/2	1/2	1	3
142-5625	9/16	9/16	1-1/4	3-1/2
142-6250	5/8	5/8	1-1/4	3-1/2
142-6875	11/16	3/4	1-1/2	4
142-7500	3/4	3/4	1-1/2	4
142-8750	7/8	7/8	1-1/2	4
142-1000	1	1	1-1/2	4

TOLERANCES

CUTTING DIAMETER SHANK DIAMETER
 + .000 / - .002 + .000 / - .0005

ADD THE FOLLOWING AFTER EDP#

-UC = UNCOATED
 -ALTiN = ALTiN COATED

EXAMPLE:

142-5000-**ALTiN** (ALTiN COATED)
 142-5000-**UC** (UNCOATED)

30 DEGREE HELIX BALL END MILLS