

## SERIES 220

### 2 FLUTE STUB LENGTH SQUARE END



EDP#	DIA	SHANK	LOC	OAL
220-0312	1/32	1/8	1/16	1-1/2
220-0469	3/64	1/8	3/32	1-1/2
220-0625	1/16	1/8	1/8	1-1/2
220-0938	3/32	1/8	3/16	1-1/2
220-1250	1/8	1/8	1/4	1-1/2
220-1562	5/32	3/16	5/16	2
220-1875	3/16	3/16	3/8	2
220-2188	7/32	1/4	1/2	2
220-2500	1/4	1/4	1/2	2
220-3125	5/16	5/16	1/2	2
220-3750	3/8	3/8	5/8	2
220-4375	7/16	7/16	5/8	2-1/2
220-5000	1/2	1/2	5/8	2-1/2
220-6250	5/8	5/8	3/4	3
220-7500	3/4	3/4	1	3

## SERIES 240

### 4 FLUTE STUB LENGTH SQUARE END



EDP#	DIA	SHANK	LOC	OAL
240-0312	1/32	1/8	1/16	1-1/2
240-0469	3/64	1/8	3/32	1-1/2
240-0625	1/16	1/8	1/8	1-1/2
240-0938	3/32	1/8	3/16	1-1/2
240-1250	1/8	1/8	1/4	1-1/2
240-1562	5/32	3/16	5/16	2
240-1875	3/16	3/16	3/8	2
240-2188	7/32	1/4	1/2	2
240-2500	1/4	1/4	1/2	2
240-3125	5/16	5/16	1/2	2
240-3750	3/8	3/8	5/8	2
240-4375	7/16	7/16	5/8	2-1/2
240-5000	1/2	1/2	5/8	2-1/2
240-6250	5/8	5/8	3/4	3
240-7500	3/4	3/4	1	3

#### TOLERANCES

CUTTING DIAMETER	SHANK DIAMETER	FOR MACHINING KEYWAYS AND SHALLOW SLOTS
+ .000/ - .002	+ .000 / - .0005	IN HARD MATERIALS