

SERIES 222

2 FLUTE STUB LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
222-0312	1/32	1/8	1/16	1-1/2
222-0469	3/64	1/8	3/32	1-1/2
222-0625	1/16	1/8	1/8	1-1/2
222-0938	3/32	1/8	3/16	1-1/2
222-1250	1/8	1/8	1/4	1-1/2
222-1562	5/32	3/16	5/16	2
222-1875	3/16	3/16	3/8	2
222-2188	7/32	1/4	1/2	2
222-2500	1/4	1/4	1/2	2
222-3125	5/16	5/16	1/2	2
222-3750	3/8	3/8	5/8	2
222-4375	7/16	7/16	5/8	2-1/2
222-5000	1/2	1/2	5/8	2-1/2
222-6250	5/8	5/8	3/4	3
222-7500	3/4	3/4	1	3

SERIES 242

4 FLUTE STUB LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
242-0312	1/32	1/8	1/16	1-1/2
242-0469	3/64	1/8	3/32	1-1/2
242-0625	1/16	1/8	1/8	1-1/2
242-0938	3/32	1/8	3/16	1-1/2
242-1250	1/8	1/8	1/4	1-1/2
242-1562	5/32	3/16	5/16	2
242-1875	3/16	3/16	3/8	2
242-2188	7/32	1/4	1/2	2
242-2500	1/4	1/4	1/2	2
242-3125	5/16	5/16	1/2	2
242-3750	3/8	3/8	5/8	2
242-4375	7/16	7/16	5/8	2-1/2
242-5000	1/2	1/2	5/8	2-1/2
242-6250	5/8	5/8	3/4	3
242-7500	3/4	3/4	1	3

TOLERANCES

CUTTING DIAMETER
+ .000/ - .002

SHANK DIAMETER
+ .000 / - .0005

FOR MACHINING KEYWAYS AND SHALLOW SLOTS
IN HARD MATERIALS WHERE A BALL END
GEOMETRY IS REQUIRED