

★ SERIES 2500 ★

- ✓ STUB LENGTH
- ✓ EXTENDED REACH FOR DEEP POCKETS
- ✓ AVAILABLE WITH REDUCED SHANK UNDERCUT FOR CLEARANCE AND SET SCREW FLATS
- ✓ GROUND WITH MICRO POLISHED CYLINDRICAL LAND FOR IMPROVED SURFACE FINISHES
- ✓ HIGH PERFORMANCE IN ROUGHING, SLOTTING, PERIPHERAL, AND FINISH MILLING
- ✓ 55 DEGREE HIGH HELIX FOR VERTICAL SHEAR ACTION AND CHIP EVACUATION
- ✓ MANUFACTURED FROM PREMIUM SUB MICRO GRAIN CARBIDE FOR HIGH TRANSVERSE RUPTURE STRENGTH
- ✓ INDUSTRY'S HIGHEST ATTAINABLE SPEEDS AND FEEDS WHEN MILLING ALUMINUM, NON-FERROUS MATERIALS, AND PLASTICS



EDP#	DIA	SHANK	LOC	OAL
2501	1/8	1/8	3/16	1-1/2
2502	1/8	1/8	1/4	2
2503	3/16	3/16	1/4	2
2504	3/16	3/16	3/8	3
2506	1/4	1/4	3/8	2
2509	1/4	1/4	1/2	3
2512	5/16	5/16	1/2	2
2515	5/16	5/16	1/2	3
2518	3/8	3/8	5/8	2
2524	3/8	3/8	5/8	4
2530	1/2	1/2	5/8	2-1/2
2536	1/2	1/2	5/8	4
2548	5/8	5/8	3/4	3
2557	3/4	3/4	1	3
2563	3/4	3/4	1	6
2566	1	1	1	3
2569	1	1	1	7

ADD THE FOLLOWING AFTER EDP#

- UC = UNCOATED
- S = ZRN COATED

TOLERANCES
CUTTING DIAMETER
 + .000 / - .0005
SHANK DIAMETER
 + .000 / - .0005

NEW SIZES ! SAME GREAT TOOL !