

THE STORM XL

SERIES 3100

- ✓ EXTENDED LENGTHS

- ✓ 3 FLUTE

- ✓ GROUND WITH ECCENTRIC RELIEF TO PROVIDE EXTRA STRENGTH AND STABILITY TO THE CUTTING EDGE

- ✓ A HIGH PERFORMANCE END MILL USED IN THE MILLING OF STAINLESS STEELS, TITANIUM, INCONEL, AND NICKEL BASED ALLOYS



EDP#	DIA	SHANK	LOC	OAL
3103	3/16	1/4	1	2-1/2
3106	1/4	1/4	1	2-1/2
3109	3/8	3/8	1-1/2	3
3115	1/2	1/2	2	4
3116	5/8	5/8	1-3/4	4
3121	3/4	3/4	2	4
3124	3/4	3/4	2-1/2	5
3127	3/4	3/4	3-1/2	6
3136	1	1	4	6-1/2

ADD THE FOLLOWING AFTER EDP#

-UC = UNCOATED
 -ALTIN = ALUMINUM TITANIUM NITRIDE

TOLERANCES
 CUTTING DIAMETER
 + .000 / - .002
 SHANK DIAMETER
 + .000 / - .0005