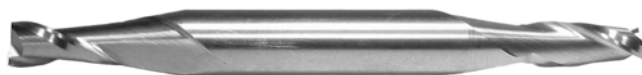


**SERIES 620**

2 FLUTE STANDARD LENGTH SQUARE END



EDP#	DIA	SHANK	LOC	OAL
620-1250	1/8	3/8	3/8	3
620-1875	3/16	3/8	1/2	3-1/2
620-2500	1/4	3/8	5/8	3-1/2
620-3125	5/16	3/8	3/4	3-1/2
620-3750	3/8	3/8	3/4	3-1/2
620-5000	1/2	1/2	1	4

**SERIES 622**

2 FLUTE STANDARD LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
622-1250	1/8	3/8	3/8	3
622-1875	3/16	3/8	1/2	3-1/2
622-2500	1/4	3/8	5/8	3-1/2
622-3125	5/16	3/8	3/4	3-1/2
622-3750	3/8	3/8	3/4	3-1/2
622-5000	1/2	1/2	1	4

**TOLERANCES**

CUTTING DIAMETER SHANK DIAMETER  
 + .000/ - .002                      + .000 / - .0005

FOR SHALLOW CUTS IN CAST IRONS AND  
 NON-FERROUS MATERIALS