

SERIES 640

4 FLUTE STANDARD LENGTH SQUARE END



EDP#	DIA	SHANK	LOC	OAL
640-1250	1/8	3/8	3/8	3
640-1875	3/16	3/8	1/2	3-1/2
640-2500	1/4	3/8	5/8	3-1/2
640-3125	5/16	3/8	3/4	3-1/2
640-3750	3/8	3/8	3/4	3-1/2
640-5000	1/2	1/2	1	4

SERIES 642

4 FLUTE STANDARD LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
642-1250	1/8	3/8	3/8	3
642-1875	3/16	3/8	1/2	3-1/2
642-2500	1/4	3/8	5/8	3-1/2
642-3125	5/16	3/8	3/4	3-1/2
642-3750	3/8	3/8	3/4	3-1/2
642-5000	1/2	1/2	1	4

TOLERANCES

CUTTING DIAMETER	SHANK DIAMETER	FOR KEYWAY CUTTING AND
+ .000/ - .002	+ .000 / - .0005	FOR MILLING
		SHALLOW SLOTS IN VERY HARD MATERIALS