

# SERIES 771

## CHUCKING REAMER STRAIGHT FLUTES



CHUCKING REAMERS

EDP#	SIZE	LOC	OAL	EDP#	SIZE	LOC	OAL
771-0310	68	1/4	1-1/8	771-0995	39	5/8	2-1/4
771-0312	1/32	1/4	1-1/8	771-1015	38	5/8	2-1/4
771-0320	67	1/4	1-1/8	771-1040	37	5/8	2-1/4
771-0330	66	1/4	1-1/8	771-1065	36	5/8	2-1/4
771-0350	65	1/4	1-1/8	771-1094	7/64	5/8	2-1/4
771-0360	64	1/4	1-1/4	771-1100	35	5/8	2-1/4
771-0370	63	1/4	1-1/4	771-1110	34	5/8	2-1/4
771-0380	62	1/4	1-1/4	771-1130	33	5/8	2-1/4
771-0390	61	1/4	1-1/4	771-1160	32	5/8	2-1/4
771-0400	60	3/8	1-1/2	771-1200	31	5/8	2-1/4
771-0410	59	3/8	1-1/2	771-1240	.124	5/8	2-1/4
771-0420	58	3/8	1-1/2	771-1250	1/8	5/8	2-1/4
771-0430	57	3/8	1-1/2	771-1260	.126	5/8	2-1/4
771-0465	56	3/8	1-1/2	771-1285	30	5/8	2-1/4
771-0469	3/64	3/8	1-1/2	771-1360	29	3/4	2-1/2
771-0520	55	3/8	1-1/2	771-1405	28	3/4	2-1/2
771-0550	54	3/8	1-1/2	771-1406	9/64	3/4	2-1/2
771-0595	53	3/8	1-1/2	771-1440	27	3/4	2-1/2
771-0625	1/16	3/8	1-1/2	771-1470	26	3/4	2-1/2
771-0635	52	3/8	1-1/2	771-1495	25	3/4	2-1/2
771-0670	51	3/8	1-1/2	771-1520	24	3/4	2-1/2
771-0700	50	1/2	1-3/4	771-1540	23	3/4	2-1/2
771-0730	49	1/2	1-3/4	771-1562	5/32	3/4	2-1/2
771-0760	48	1/2	1-3/4	771-1570	22	3/4	2-1/2
771-0781	5/64	1/2	1-3/4	771-1590	21	3/4	2-1/2
771-0785	47	1/2	1-3/4	771-1610	20	3/4	2-1/2
771-0810	46	1/2	1-3/4	771-1660	19	7/8	2-3/4
771-0820	45	1/2	1-3/4	771-1695	18	7/8	2-3/4
771-0860	44	1/2	2	771-1719	11/64	7/8	2-3/4
771-0890	43	1/2	2	771-1730	17	7/8	2-3/4
771-0935	42	1/2	2	771-1770	16	7/8	2-3/4
771-0938	3/32	1/2	2	771-1800	15	7/8	2-3/4
771-0960	41	1/2	2	771-1820	14	7/8	2-3/4
771-0980	40	1/2	2	771-1850	13	7/8	2-3/4

<i>TOLERANCES</i>		
<i>CUTTING DIAMETER</i>		
+ .0002 / - .000	.0310 - .320	= 4 FLUTES
<i>SHANK DIAMETER</i>	.3201 - LARGER	= 6 FLUTES
+ .000 / - .0005		

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EDP#	SIZE	LOC	OAL	EDP#	SIZE	LOC	OAL
771-1865	.1865	7/8	2-3/4	771-2610	G	1-1/8	3-1/4
771-1875	3/16	7/8	2-3/4	771-2656	17/64	1-1/8	3-1/4
771-1885	.1885	7/8	2-3/4	771-2660	H	1-1/8	3-1/4
771-1890	12	7/8	2-3/4	771-2720	I	1-1/8	3-1/4
771-1910	11	7/8	2-3/4	771-2770	J	1-1/8	3-1/4
771-1935	10	7/8	2-3/4	771-2810	K	1-1/8	3-1/4
771-1960	9	1	3	771-2812	9/32	1-1/8	3-1/4
771-1990	8	1	3	771-2900	L	1-1/8	3-1/4
771-2010	7	1	3	771-2950	M	1-1/8	3-1/4
771-2031	13/64	1	3	771-2969	19/64	1-1/8	3-1/4
771-2040	6	1	3	771-3020	N	1-1/8	3-1/4
771-2055	5	1	3	771-3125	5/16	1-1/8	3-1/4
771-2090	4	1	3	771-3160	O	1-1/4	3-1/2
771-2130	3	1	3	771-3230	P	1-1/4	3-1/2
771-2188	7/32	1	3	771-3281	21/64	1-1/4	3-1/2
771-2210	2	1	3	771-3320	Q	1-1/4	3-1/2
771-2280	1	1	3	771-3390	R	1-1/4	3-1/2
771-2340	A	1	3	771-3438	11/32	1-1/4	3-1/2
771-2344	15/64	1	3	771-3480	S	1-1/4	3-1/2
771-2380	B	1	3	771-3580	T	1-1/4	3-1/2
771-2420	C	1	3	771-3594	23/64	1-1/4	3-1/2
771-2460	D	1	3	771-3680	U	1-1/4	3-1/2
771-2490	.249	1	3	771-3740	.374	1-1/4	3-1/2
771-2500	1/4-E	1	3	771-3750	3/8	1-1/4	3-1/2
771-2510	.251	1	3	771-3770	V	1-1/4	3-1/2
771-2570	F	1-1/8	3-1/4	771-3860	W	1-1/4	3-1/2

#### TOLERANCES

##### CUTTING DIAMETER

+ .0002 / - .000

##### SHANK DIAMETER

+ .000 / - .0005

.0310 - .320

.3201 - LARGER

= 4 FLUTES

= 6 FLUTES