

SERIES 822

2 FLUTE EXTRA LONG LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
822-1250	1/8	1/8	1	3
822-1875	3/16	3/16	1-1/8	3
822-2500	1/4	1/4	1-1/2	4
822-3125	5/16	5/16	1-3/4	4
822-3750	3/8	3/8	2	4
822-4375	7/16	7/16	3	6
822-5000	1/2	1/2	3	6
822-6250	5/8	5/8	3	6
822-7500	3/4	3/4	3	6
822-1000	1	1	3	6

TOLERANCES
 CUTTING DIAMETER
 + .000/ - .002
 SHANK DIAMETER
 + .000 / - .0005

CONSIDER ADDING A COATING TO EXTEND
 TOOL LIFE

SERIES 842

4 FLUTE EXTRA LONG LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
842-1250	1/8	1/8	1	3
842-1875	3/16	3/16	1-1/8	3
842-2500	1/4	1/4	1-1/2	4
842-3125	5/16	5/16	1-3/4	4
842-3750	3/8	3/8	2	4
842-4375	7/16	7/16	3	6
842-5000	1/2	1/2	3	6
842-6250	5/8	5/8	3	6
842-7500	3/4	3/4	3	6
842-1000	1	1	3	6

TOLERANCES
 CUTTING DIAMETER
 + .000/ - .002
 SHANK DIAMETER
 + .000 / - .0005

ADD THE FOLLOWING AFTER EDP#

-UC = UNCOATED
 -ALTiN = ALTiN COATED

EXAMPLE:

822-5000-ALTiN (ALTiN COATED)
 822-5000-UC (UNCOATED)