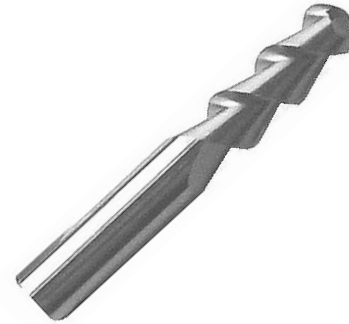


FEROCIOUS / BN

SERIES BN2000

- ✓ BALL END
- ✓ 2 FLUTE
- ✓ GROUND WITH MICRO POLISHED CYLINDRICAL LAND FOR IMPROVED SURFACE FINISHES
- ✓ HIGH PERFORMANCE IN ROUGHING, SLOTTING, PERIPHERAL, AND FINISH MILLING
- ✓ HIGH HELIX FOR VERTICAL SHEAR ACTION AND CHIP EVACUATION
- ✓ MANUFACTURED FROM PREMIUM SUB MICRO GRAIN CARBIDE FOR HIGH TRANSVERSE RUPTURE STRENGTH
- ✓ INDUSTRY'S HIGHEST ATTAINABLE SPEEDS AND FEEDS WHEN MILLING ALUMINUM, NON-FERROUS MATERIALS, AND PLASTICS



NEW PRODUCT

EDP#	DIA	SHANK	LOC	OAL
BN2001	1/8	1/8	1/2	1-1/2
BN2003	3/16	3/16	5/8	2
BN2006	1/4	1/4	3/4	2-1/2
BN2009	1/4	1/4	1-1/4	3
BN2012	5/16	5/16	1	2-1/2
BN2018	3/8	3/8	NEW 1	2-1/2
BN2021	3/8	3/8	1-1/2	3
BN2030	1/2	1/2	1	3
BN2033	1/2	1/2	1-1/4	3
BN2036	1/2	1/2	1-1/2	3-1/2
BN2039	1/2	1/2	2	4
BN2048	5/8	5/8	1-1/4	3-1/2
BN2057	3/4	3/4	1-1/2	4
BN2060	3/4	3/4	2-1/2	5
BN2066	1	1	1-1/2	4
BN2067	1	1	2-1/2	5
BN2069	1	1	4	7

ADD THE FOLLOWING AFTER EDP#

-UC = UNCOATED
 -S = ZRN COATED

TOLERANCES
 CUTTING DIAMETER
 + .000 / - .0005
 SHANK DIAMETER
 + .000 / - .0005

FEROCIOUS / BN - 55 DEGREE HI-HELIX BALL END MILLS