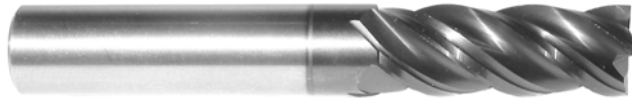


★ **SERIES HV240** ★

4 FLUTE OFFSET GEOMETRY / SQUARE END



EDP#	DIA	SHANK	LOC	OAL	RADIUS
HV 240-1250	1/8	1/8	3/16	1 1/2	NO
HV 240-1875	3/16	3/16	3/8	2	NO
HV 240-2500	1/4	1/4	1/2	2	NO
HV 240-3125	5/16	5/16	1/2	2	NO
HV 240-3750	3/8	3/8	5/8	2	NO
HV 240-4375	7/16	7/16	5/8	2 1/2	NO
HV 240-5000	1/2	1/2	5/8	2 1/2	NO
HV 240-6250	5/8	5/8	3/4	3	NO
HV 240-7500	3/4	3/4	1	3	NO

★ **SERIES HV243** ★

4 FLUTE OFFSET GEOMETRY / CORNER RADIUS



EDP#	DIA	SHANK	LOC	OAL	RADIUS
HV 243-1250	1/8	1/8	3/16	1 1/2	.010 - .015
HV 243-1875	3/16	3/16	3/8	2	.015 - .020
HV 243-2500	1/4	1/4	1/2	2	.015 - .020
HV 243-3125	5/16	5/16	1/2	2	.015 - .020
HV 243-3750	3/8	3/8	5/8	2	.015 - .020
HV 243-4375	7/16	7/16	5/8	2 1/2	.015 - .020
HV 243-5000	1/2	1/2	5/8	2 1/2	.025 - .030
HV 243-6250	5/8	5/8	3/4	3	.030 - .035
HV 243-7500	3/4	3/4	1	3	.035 - .040

TOLERANCES
CUTTING DIAMETER
 + .000/ - .002
SHANK DIAMETER
 + .000 / - .0005

INCREASE SPEEDS AND FEEDS
ELIMINATE VIBRATION
ALTiN COATED IN STOCK