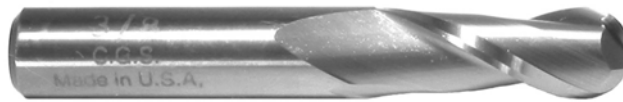


SERIES M122

2 FLUTE STANDARD LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
122-010	1	3	3	38
122-015	1.5	3	4.5	38
122-020	2	3	6	38
122-025	2.5	3	7.5	38
122-030	3	3	12	38
122-035	3.5	4	12	50
122-040	4	4	14	50
122-045	4.5	5	14	50
122-050	5	5	16	50
122-060	6	6	20	63
122-070	7	8	20	63
122-080	8	8	20	63
122-090	9	10	22	63
122-100	10	10	25	63
122-120	12	12	25	75
122-140	14	14	32	88
122-160	16	16	38	88
122-180	18	18	38	100
122-200	20	20	38	100
122-220	22	25	38	100
122-250	25	25	38	100

TOLERANCES (MM)
 CUTTING DIAMETER
 + .000 / - .050
 SHANK DIAMETER
 + .000 / - .0125

ADD THE FOLLOWING AFTER EDP#

-UC = UNCOATED
 -ALTiN = ALTiN COATED
 EXAMPLE:
 122-151-ALTiN (ALTiN COATED)
 122-151-UC (UNCOATED)

30 DEGREE HELIX BALL END MILLS