

FEROCIOUS

SERIES M2100 - M2200

- ✓ STANDARD, LONG AND EXTRA LONG LENGTHS
- ✓ 2 FLUTE
- ✓ GROUND WITH MICRO POLISHED CYLINDRICAL LAND FOR IMPROVED SURFACE FINISHES
- ✓ HIGH PERFORMANCE WHEN ROUGHING, SLOTTING, PERIPHERAL, AND FINISHING
- ✓ HIGH HELIX FOR VERTICAL SHEAR ACTION AND CHIP EVACUATION
- ✓ MANUFACTURED FROM PREMIUM SUB MICRO GRAIN CARBIDE FOR HIGH TRANSVERSE RUPTURE STRENGTH
- ✓ INDUSTRY'S HIGHEST ATTAINABLE SPEEDS AND FEEDS WHEN MILLING ALUMINUM, NON-FERROUS MATERIALS, AND PLASTICS



EDP#	DIA	SHANK	LOC	OAL
2101	3	3	10	38
2102	4	4	16	50
2103	5	5	16	50
2106	6	6	19	63
2112	8	8	22	63
2118	10	10	25	63
2130	12	12	25	75
2145	14	14	32	88
2148	16	16	32	88
2155	18	18	38	100
2157	20	20	38	100
2166	25	25	38	100
2206	6	6	32	75
2212	8	8	35	75
2218	10	10	38	75
2220	10	10	63	100
2230	12	12	38	90
2232	12	12	50	100
2234	12	12	75	125
2248	16	16	44	100
2250	16	16	63	125
2257	20	20	63	125
2259	20	20	90	150
2266	25	25	63	125
2268	25	25	102	165

ADD THE FOLLOWING AFTER EDP#

-UC = UNCOATED
-S = ZRN

TOLERANCES (MM)
CUTTING DIAMETER
+ .000 / - .0125
SHANK DIAMETER
+ .000 / - .0125

FEROCIOUS - 55 DEGREE HI-HELIX STANDARD AND LONG LENGTH