

SERIES M222

2 FLUTE STUB LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
222-010	1	3	2	38
222-020	2	3	4	38
222-030	3	3	6	38
222-040	4	4	8	50
222-050	5	5	10	50
222-060	6	6	12	50
222-080	8	8	12	50
222-100	10	10	16	50
222-120	12	12	19	63

SERIES M242

4 FLUTE STUB LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
242-010	1	3	2	38
242-020	2	3	4	38
242-030	3	3	6	38
242-040	4	4	8	50
242-050	5	5	10	50
242-060	6	6	12	50
242-080	8	8	12	50
242-100	10	10	16	50
242-120	12	12	19	63

TOLERANCES (MM)
 CUTTING DIAMETER
 + .000 / - .050
 SHANK DIAMETER
 + .000 / - .0125

FOR KEYWAY CUTTING AND FOR MILLING
 SHALLOW SLOTS IN VERY HARD MATERIALS
 WHERE A BALL END GEOMETRY IS REQUIRED