

SERIES M420

2 FLUTE STUB LENGTH SQUARE END



EDP#	DIA	SHANK	LOC	OAL
420-010	1	3	2	38
420-020	2	3	4	38
420-030	3	3	6	38
420-040	4	4	8	50
420-050	5	5	10	63
420-060	6	6	12	63
420-080	8	8	12	63
420-100	10	10	16	75
420-120	12	12	19	75

SERIES M422

2 FLUTE STUB LENGTH BALL END



EDP#	DIA	SHANK	LOC	OAL
422-010	1	3	2	38
422-020	2	3	4	38
422-030	3	3	6	38
422-040	4	4	8	50
422-050	5	5	10	63
422-060	6	6	12	63
422-080	8	8	12	63
422-100	10	10	16	75
422-120	12	12	19	75

TOLERANCES (MM)
 CUTTING DIAMETER
 + .000 / - .050
 SHANK DIAMETER
 + .000 / - .0125

FOR SHALLOW SLOTTING IN CAST IRONS AND
 NON-FERROUS MATERIALS WHERE PRECISE
 FINISHING AND SIZING IS REQUIRED