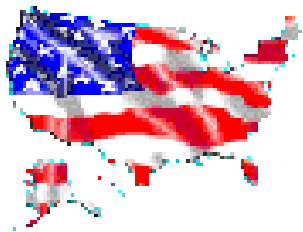




THE BEAST

*VARIABLE HELIX
HIGH PERFORMANCE ROUGHER*



Performance Matters

SQUARE END

1000 SERIES

4 FLUTE SQUARE END

EDP #	DIA	SHANK	LOC	OAL	RADIUS
1001	1/8	1/8	1/2	1-1/2	NO
1003	3/16	3/16	5/8	2	NO
1006	1/4	1/4	3/4	2-1/2	NO
1009	5/16	5/16	13/16	2-1/2	NO
1012	3/8	3/8	1	2-1/2	NO
1015	7/16	7/16	1	2-3/4	NO
1018	1/2	1/2	1	3	NO
1020	1/2	1/2	1-1/4	3	NO
1021	9/16	9/16	1-1/4	3-1/2	NO
1024	5/8	5/8	1-1/4	3-1/2	NO
1030	3/4	3/4	1-1/2	4	NO
1033	1	1	1-1/2	4	NO

*** ALL ITEMS ***
ADD THE FOLLOWING AFTER EDP#
-ALTiN = ALTiN COATED

SPECIAL SIZES LENGTHS AND
RADIi AVAILABLE UPON
REQUEST

RADIUS END

CR1300 SERIES

3 FLUTE RADIUS END

EDP #	DIA	SHANK	LOC	OAL	RADIUS
CR1301	1/8	1/8	1/2	1-1/2	.015
CR1303	3/16	3/16	5/8	2	.020
CR1306	1/4	1/4	3/4	2-1/2	.020
CR1309	5/16	5/16	13/16	2-1/2	.020
CR1312	3/8	3/8	1	2-1/2	.025
CR1318	1/2	1/2	1	3	.030
CR1324	5/8	5/8	1-1/4	3-1/2	.060
CR1330	3/4	3/4	1-1/2	4	.060

VARIABLE HELIX CARBIDE ROUGHING / FINISHING END MILLS

- ✓ ADVANCED CHIPBREAKER TECHNOLOGY FOR A TRUE ROUGHER / FINISHER GIVING A SMOOTH STRAIGHT WALL FINISH
- ✓ FOR FASTER, EASIER, AND MORE PRODUCTIVE CNC MACHINING WHEN COMMON ORDINARY END MILLS 'JUST CAN'T CUT IT'.
- ✓ FOR MAXIMUM SPEEDS, FEEDS, SURFACE FINISHES, AND TOOL LIFE. FOR BETTER MACHINING OF HARD EXOTIC METALS INCLUDING TITANIUM ALLOYS, INCONELS, ALLOY STEELS, AND STAINLESS STEELS.

CONSIDER THESE ADVANTAGES:

- ✓ 100% CNC PRECISION GROUND WITH OFFSET HV SERIES GEOMETRY PRODUCING SUPERIOR CUTTING EDGE STRENGTH AND DURABILITY.
- ✓ FREE CUTTING GEOMETRY REDUCES CUTTING FORCE AND SIDE LOAD FOR MAXIMUM TRANSVERSE RUPTURE STRENGTH AND LESS TOOL DEFLECTION.
- ✓ AVAILABLE WITH ALTiN AND OTHER HIGH PERFORMANCE COATINGS
- ✓ COMPLETE CNC REGRINDING SERVICE RESTORES TOOLS TO ORIGINAL GEOMETRIES
- ✓ AVAILABLE 4 AND 3 FLUTES OR WITH RADIUS FOR STRONGER CORNERS

THESE END MILLS HAVE CONSISTENTLY OUTPERFORMED ALL OTHERS IN TESTING AND EVALUATIONS CONDUCTED BY MAJOR AEROSPACE AUTOMOTIVE AND MEDICAL EQUIPMENT MANUFACTURERS IN THE WORLD.

RADIUS END

CR1000 SERIES

4 FLUTE RADIUS END

EDP #	DIA	SHANK	LOC	OAL	RADIUS
CR1001	1/8	1/8	1/2	1-1/2	.015
CR1003	3/16	3/16	5/8	2	.020
CR1006	1/4	1/4	3/4	2-1/2	.020
CR1009	5/16	5/16	13/16	2-1/2	.020
CR1012	3/8	3/8	1	2-1/2	.020
CR1018	1/2	1/2	1	3	.030
CR1020	1/2	1/2	1-1/4	3	.030
CR1024	5/8	5/8	1-1/4	3-1/2	.035
CR1030	3/4	3/4	1-1/2	4	.040



**DIVISION OF
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