

THE BEAST

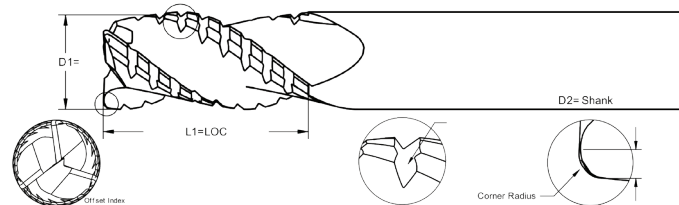
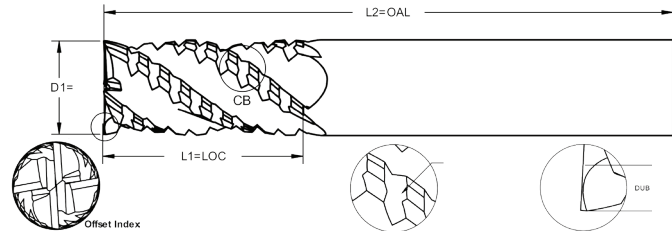
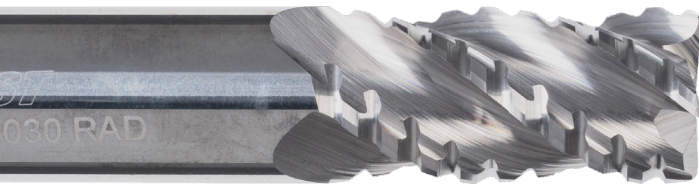
1000 Series

- Available with 3 or 4 Flutes & Corner Radius for Stronger Corners
- Advanced Chip Breaker Technology
- Available with ALTiN and other High Performance Coatings
- Free Cutting Geometry, Roughing and Finishing
- Variable Helix and Variable Index
- Smooth Wall Finish
- Reduced Neck & Weldon Flats Available Upon Request

Special Sizes, Lengths and Radii
Available Upon Quote Request

ALTiN Coated tools:
Add "ALTiN" After Each Part #

AlCrN & Other Coatings
Available Upon Request



Beast Standard Square & Radius End

3FL & 4FL - Square & Corner Radius Sizes

Cutting Diameter Tolerances $+0.000/-0.002$ "

Shank Diameter Tolerances $+0.000/-0.0005$ "

EDP#	DIA	SHANK	LOC	OAL	RADIUS	FLUTE
1001	1/8"	1/8"	1/2"	1-1/2"	-	4 FL
CR1001	1/8"	1/8"	1/2"	1-1/2"	.015"	4 FL
CR1301	1/8"	1/8"	1/2"	1-1/2"	.015"	3 FL
1003	3/16"	3/16"	5/8"	2"	-	4 FL
CR1003	3/16"	3/16"	5/8"	2"	.020"	4 FL
CR1303	3/16"	3/16"	5/8"	2"	.020"	3 FL
1006	1/4"	1/4"	3/4"	2-1/2"	-	4 FL
CR1006	1/4"	1/4"	3/4"	2-1/2"	.020"	4 FL
CR1306	1/4"	1/4"	3/4"	2-1/2"	.020"	3 FL
1009	5/16"	5/16"	13/16"	2-1/2"	-	4 FL
CR1009	5/16"	5/16"	13/16"	2-1/2"	.020"	4 FL
CR1309	5/16"	5/16"	13/16"	2-1/2"	.020"	3 FL
1012	3/8"	3/8"	1"	2-1/2"	-	4 FL
CR1012	3/8"	3/8"	1"	2-1/2"	.020"	4 FL
CR1312	3/8"	3/8"	1"	2-1/2"	.025"	3 FL
1015	7/16"	7/16"	1"	2-3/4"	-	4 FL
1018	1/2"	1/2"	1"	3"	-	4 FL
1020	1/2"	1/2"	1-1/4"	3"	-	4 FL
CR1018	1/2"	1/2"	1"	3"	.030"	4 FL
CR1020	1/2"	1/2"	1-1/4"	3"	.030"	4 FL
CR1318	1/2"	1/2"	1"	3"	.030"	3 FL
1021	9/16"	9/16"	1-1/4"	3-1/2"	-	4 FL
1024	5/8"	5/8"	1-1/4"	3-1/2"	-	4 FL
CR1024	5/8"	5/8"	1-1/4"	3-1/2"	.035"	4 FL
CR1324	5/8"	5/8"	1-1/4"	3-1/2"	.060"	3 FL
1030	3/4"	3/4"	1-1/2"	4"	-	4 FL
CR1030	3/4"	3/4"	1-1/2"	4"	.040"	4 FL
CR1330	3/4"	3/4"	1-1/2"	4"	.060"	3 FL
1033	1"	1"	1-1/2"	4"	-	4 FL

